

Date: Thursday, 6/5/2008 12:41:50 PM
 User: David Duval

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	LINK
Job Number :	05026		
Estimate Number :	13368		
P.O. Number :		Part Number :	D358915
This Issue :	6/5/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3589 PROTO <i>08.06.05</i>
First Issue :	//	Project Number :	VR0004
Previous Run :		Drawing Revision :	PROTO
Written By :	<i>M 08/06/05</i>	Material :	
Checked & Approved By :		Due Date :	6/12/2008
Comment :	Est Rev:A 08-05-30 new issue DD verified by:ec		

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 M304S16GA 304/316 .063 Sheet

*0.002*

Comment: Qty.: 0.0034 sf(s)/Unit Total: 0.0067 sf(s)

304/316 .063 Sheet

batch: *106860 RB 8-6-6*

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3589

Dwg Rev: *PROTO*Prog Rev: *PROTO**RB 8-6-6**(3)*

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

*RB 8-6-6*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

ENGINEERING
APPROVAL

Comment: SECOND CHECK

*12080600**12080605*

5.0 PACKAGING 1 PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

NA

Date: Thursday, 6/5/2008 12:41:50 PM
User: David Duval

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LINK

Job Number: 05026

Part Number: D358915

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

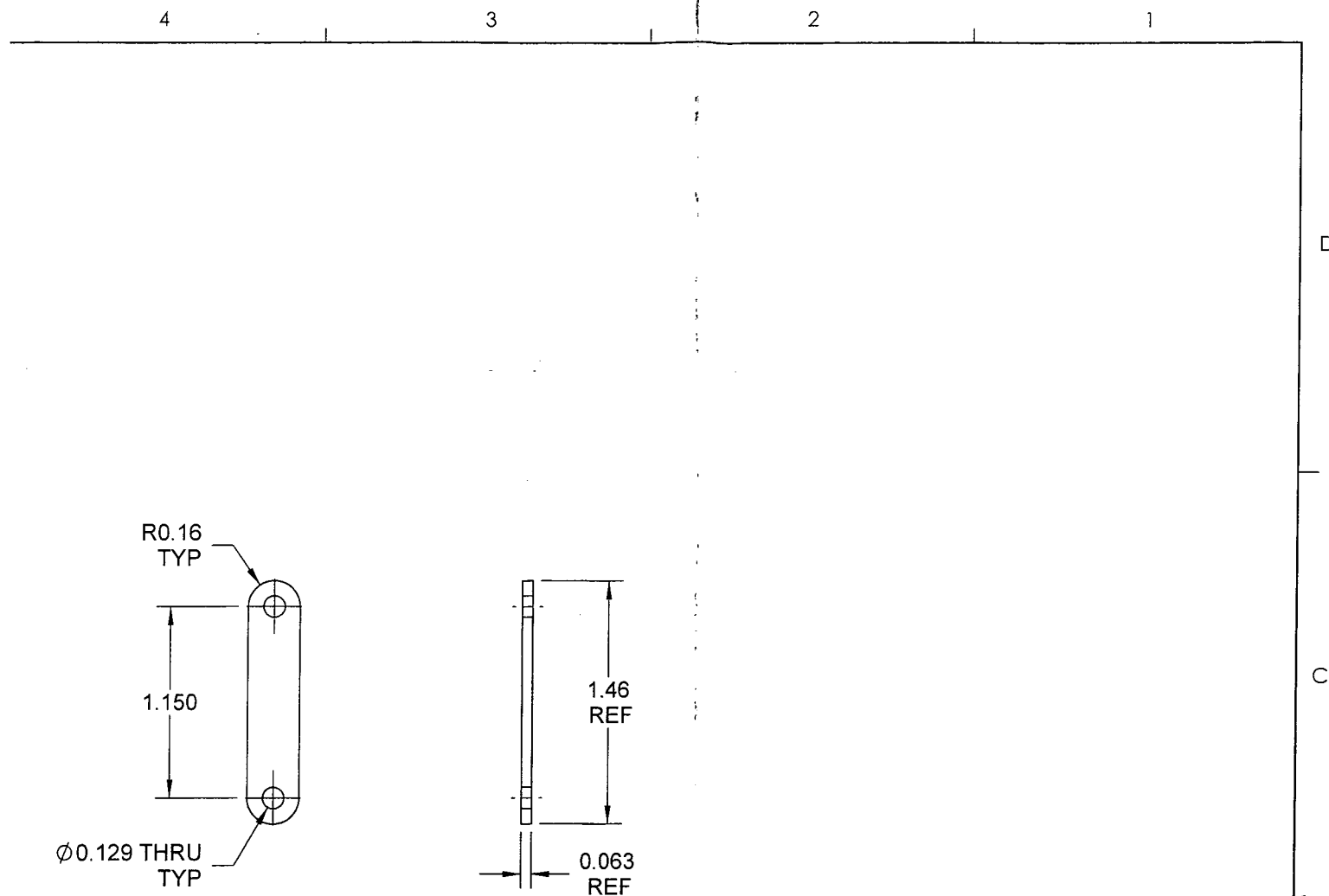
08.06.09 Prototype

Job Completion



change to w/p # 00224

mf 08-06-13



D3589-15 LINK

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
08.06.05



DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D3589	REV. A
MFG. APPR.			SHEET 7 OF 8
APPROVED		TITLE LATCH ASSEMBLY	SCALE
DE APPR.			NTS
DATE	08.05.29	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DART AEROSPACE LTD	Work Order:	05026
Description: LINK	Part Number:	D3589-15
Inspection Dwg: D3589-15 Rev: 00000 TUNE		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

[illegible]

Measured by:	B	Audited by:		Prototype Approval:	
Date:	8-6-6	Date:	08.06.06	Date:	08.06.04

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

Receiving Report

Date: 8/01/13
 Supplier: CHM

Batch No: 0106860
 Part P/O: 5445

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☐ No ☒
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐
 QC6 Inspection Work Order: ☒ 12

Discrepancies	Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	M41302R 1250		12	0	0	12	

Initials of receiver (if shipment OK) Level 12
 Location

Production/Admin: 08/01/13
 Date: 08/01/13
 Received/Costing: REP 6063
 Initial: CH

H:\FORMS\Purchasing\approved purchase\RECREPORT Rev D

77-4248
 77-5896

MONTREAL : 514 336-4248
 FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET METAUX SPECIALISES
 STEEL AND SPECIALTY METALS DISTRIBUTOR

ONTARIO : 1 800 667-4248
 FAX : 1 866 456-4242

On a du Savoir "FER"

SHIP TO:

VED JAN 28 2008

ACE LTD
 EN STREET

FACTURE INVOICE	N° 184746
DATE	18/01/08
BON DE LIVRAISON PACKING SLIP	N° 130740
DATE DE LIVRAISON DELIVERY DATE	18/01/08
TERMES / TERMS	NET 30 JOURS
TERR.	2R
REMARQUES / REMARKS	
PAGE N°	001

DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER *	MONTANT AMOUNT
2 48 X 96	504	350.476	CLB	1766.40
'8	10	504.000	CLB	CL 50.75
SHAFT	0	287.400		0.00
EE	1	2.950	UN	CL 2.95
POIDS TOTAL TOTAL WEIGHT	515			

Formplus N° 8619

THE PROPERTY OF "ACIER CAMP" INC. UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED.
 * ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER.
 * FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS TO PAY
 3R 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. * ANY DEFAULT IN RESPECT WITH
 DELERATION AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE
 LUM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. * ANY MERCHANDISE
 CANNOT BE RETURNED. * ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE

CONDITION MERCHANDISE RECEIVED IN GOOD CONDITION

A/Y	M/M	J/D

STOMER'S SIGNATURE _____ DATE _____

SOUS-TOTAL SUB TOTAL	1820.10
T.P.S. G.S.T.	91.01
T.V.Q. Q.S.T.	0.00
TOTAL	1911.11

MILL TEST REPORT

TA CHEN INTERNATIONAL CORPORATION
www.tachen.com

This MTR contains 1 page (Page: 1)

MTR#: YMCLF06M938-1-1 Customer#: CFFSMI PO#: C61153 SO#: C67316
Item#: 18GA4883042B Bundle#: 58572683A-2 Heat#: BG212967

INSPECTION CERTIFICATE

YI CHEN MACHINERY CO., LTD.

RECEIVED NO. : FORMER-188-188-188-1
COMPOUND : PRIMARY GOLD ROLLED STAINLESS STEEL SHEETS
SPECIFICATION : AISI 304
CUSTOMER : HATFORD ENTERPRISE LTD.

YI CHEN MACHINERY CO., LTD.
345, SHEN AN RD., LI CHU HSIANG
KACHING TAIWAN R.O.C.
TEL: 886-972-2818 FAX: 886-972-2818
CERTIFICATE NO: YCPC001-14
DATE OF ISSUE: 2007/12/08

SIZE	NO. of Product	Weight in KG NET	Heat No.	ID No.	Physical Properties Tensile Test CL-50 min					Chemical Properties (%)									
					Y.L. PS	T.S. PS	EL. (%)	HB	HV	C ± .05	Si ± .05	Mn ± .05	P ± .005	S ± .005	NE ± .05	Cr ± .05	N ± .05		
18GA1880X4FT X 96"	1	2048	BG212967	58572683-1	48075	88500	50	88	173	4.4	38	105	24	3	010	1813	4.5		
18GA1880X4FT X 96"	1	2048	BG212967	58572683-2	48075	88500	50	88	173	4.4	38	105	24	3	010	1813	4.5		
18GA1880X4FT X 96"	1	2048	BG212967	58572683-3	48075	88500	50	88	173	4.4	38	105	24	3	010	1813	4.5		
18GA1880X4FT X 96"	1	2054	BG212967	58572683-4	48088	88745	49	86	175	5.1	39	115	20	5	009	1811	4.3		
18GA1880X4FT X 96"	1	2055	BG212967	58572683-5	48088	88745	49	86	175	5.1	39	115	20	5	009	1811	4.3		
18GA1880X4FT X 96"	1	2056	BG212967	58572683-6	48088	88745	49	86	175	5.1	39	115	20	5	009	1811	4.3		
18GA1880X4FT X 96"	1	2056	BG212967	58572683-7	48088	88745	49	86	175	5.1	39	115	20	5	009	1811	4.3		
18GA1880X4FT X 96"	1	2056	BG212967	58572683-8	48088	88745	49	86	175	5.1	39	115	20	5	009	1811	4.3		
18GA1880X4FT X 96"	1	1343	BG212967	58572683-10	48088	100340	49	86	177	4.9	37	98	23	1	008	1807	4.2		
18GA1880X4FT X 96"	1	1343	BG212967	58572683-11	48088	100340	49	86	177	4.9	37	98	23	1	008	1807	4.2		
18GA1880X4FT X 96"	1	1348	BG212967	58572683-13	48088	97730	51	84	180	4.4	38	99	18	4	015	1818	4.4		
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18GA1880X4FT X 96"	1	1348	BG212967	58572683-66	48088	97730	51	84	180	4.4	38	99	18	4	015	1818	4.4		
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